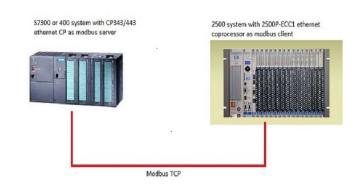
# **Application Note:** Communicating between CTI 2500 Series® PLC and Simatic S7 PLC using 2500P-ECC1 and Modbus/TCP Protocol

# Application

A CTI 2500 Series<sup>®</sup> PLC is configured to exchange data with a Siemens S7 PLC, allowing Modbus registers to be written or read from the CTI CPU. The S7 PLC functions as a Server and the CTI PLC as a Client.



# Assumptions

- The CTI PLC uses the 2500P-ECC1 Ethernet Communications Coprocessor card as the network interface. The S7 PLC uses a CP343/443-1 card with a configured connection to the CTI PLC. The Siemens CP cards which are released for this application are 6GK7 343-1EX11-0XE0, 6GK7 443-1EX11-0XE0 or later versions. The Lean versions of the CP343/443 can also be used.
- The S7 PLC is functioning as Server and the CTI PLC as Client.
- The IP address for the CP343-1 is 10.200.64.93
- The IP address for the 2500P-ECC1 is 10.200.64.22
- In this example the CTI PLC will read 10 words from the S7 PLC using Modbus register 1-10 which corresponds to address V29851-V29860 in the CTI PLC and write 10 words to the S7 PLC using Modbus register 11-20 which corresponds to address V29701-V29710 in the CTI PLC.
- A Function block is used in the S7 PLC to map S7 addresses to Modbus registers. It can be used in Step7 V5.1 or higher.
- This Function block is freeware and does not require a software license.

# Description

The configuration has to be carried out on both the S7 side and on the CTI site at the 2500P-ECC1 using the 2500P-ECC1 configuration tool Version 1.4 or higher. No logic is needed in the user program of the CTI PLC.

A function block FB written by Lars Weiß has to be called cyclic within OB1 and in the corresponding "Register DB" S7 memory DBW(16 bit integers) and DBX (bits) are mapped to Modbus registers.

#### The FB supports Modbus Functions:

01h,02h	Read n Bits
03h,04h	Read n Words
05h	Write a Bit
06h	Write a Word
10h	Write n Words
Ofh	Write n Bits

The structure of this "Register DB" is not important. In this example the structure of this datablock consists of 20 integers and the first integer DBxx.DBW0 corresponds to modbusregister 0, DBxx.DBW2 corresponds to modbusregister 1 etc. But if C-memory coils had to be read or written DBxx.DBX0.0 is C1, DBxx.DBX0.1 is C2 etc. A mix of both integers and coils is also possible.

### S7 configuration

Using Step7, the hardware needs to be configured including an Ethernet network. In NetPro an unspecified connection has to be added as shown below.

1 Ethermet(1) Industrial Ethermet	
Justial Ethemet           SIMATIC 300(1)           Justial Ethemet	
SIMATIC 300(1)	
SIMATIC 300(1)           500           500           500	
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2 32	
xoFiBUs(1)	
XOFIBUS	
D Partner D Partner Type Active connection partner Subnet	
120 TCP connection2 TCP connection No Ethernet(1)]	

# **Configuring the CP-343**

The CP343-1 uses the IP address 10.200.64.93 and is connected to the Ethernet network as shown below

## Network configuration 1.

We Config - [SIMATIC 300(1) (Configuration) TEST315_OUD_modbusservLW]	_ 6 ×
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X2 DP	Profile: Standard
3 General Addresses Options Diagnostics	PROFIBUS DP
4 CP 3431 5 Short Description: CP 3431	PROFIBUS-PA     PROFINET ID
6	
Order No./ firmware 66K7 343-1EX11-0xE0 / V2.0	. SIMATIC PC Station
Name: CP 343-1	
Interface     Backplane Connection	
Type: Ethernet MPI Address: 3 💌	
Address: 10.200.64.93	
Networked: Yes Properties	
Comment >	의
	-
(0) UR	
Skat D Module D Fi M	1
1 CPU 315-2 DP 6ES7 2	
X2 DP OK Cancel Help	
3 4 H CP 3431 66K7/V2.0 3 256[256]	
5	
8	
	PROFIBUS-DP slaves for SIMATIC S7, M7, and C7 E
	(distributed rack)
Press F1 to get Help.	
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# Network configuration 2.

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Image: Standard Statement Intervent
Skel         Nov.         Properies.           1         0         F.         M.         Delete         Delete           2         0 CPU 315-2 OP         65.5         2         OK         Cancel         Heb           3         0         0         65.7         2         OK         Cancel         Heb           5         0K         Cancel         Heb         Delete         Delete         Delete           6         0K         Cancel         Heb         Delete

## Configuring the TCP connection for the open Modbus TCP protocol

Under General Information the ID number "1" and the CP LADDR "W#16#100" can be read out. The "active connection establishment" feature must <u>not</u> be selected because the ECC will establish the connection.

For Modbus TCP server as a standard TCP port 502 is used.

#### Netpro configuration 1.

NetPro - [TEST315_OUD_modbusservt.W (Network) C:\Program Fil	es\\S7Proj\TEST315_]	
Protect Network Edit Insert PLC View Options Window Help		X
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2 32 PROFIBUS	Local Endpoint         0001 #000         Image: Contract of the second se	
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#### Netpro configuration 2. Leave the remote fields empty.

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1	<b>^</b>
Image:	
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Transfer both Hardware and Netpro connections to the cpu.

## Program with the CP343-1 as server

10 words of data are read from the "Register DB" in the S7 PLC by the ECC and are stored in to V29851 – V29860 of the CTI PLC.

10 words of data V29701-V29710 from the CTI PLC are written by the ECC into the "Register DB" from the S7 PLC.

LAD/STL/FBD - [0B1 "CYCL_EXC" TEST315_0UD_modbusserv	LW\SIMATIC 300(1)\CPU 31	5-2 DP\\081]						- 8
E File Edit Insert PLC Debug View Options Window Help								-8
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HW Config - [5IMATIC 300(1) (Configuration) TEST315_OUD_m	dbusservLW]							- 5
🛤 Station Edit Insert PLC View Options Window Help								-8
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		E S7 Program(1)	0882	1/0_FLT1	STL			
		D Sources	G 0885	OBNL_FLT	STL			
		E BIOCKS	CB 0886	RACK_FLT	STL			
		- Englis Cristian	G 08121	PROG_ERR	STL			
Network 1: Title:				MODBUS0.4	STL			4
Actwork I: Title:		Modbus FB and	FC5	AG_SEND	STL			1
Comment:		corresponding	FC80	AG_RECV	STL			
		Instance DB	DB10	IDB modbus0.4	DB			
			C D8100	ONTVANGDB	DB			
		1	DB101		DB			
CALL "MODBUSO.4" , "IDB modbus0.4"	FB10 / DB10		C D8111	modbus_data	DB			
VERB ID :=1		Register DB	modbus_S7-ECC	modbus_S7-ECC	1			
LADDR :=W#16#100	10000000		modbus_S7 TI	modbus_S7-TI	1			
REGISTER_DB:="modbus_data"	DB111	1	SFB4	(TON)	STL			
		1	SFC58	WR_REC RD REC	STL			
		1	S.P SPC35	NU_NEC	SIL			
		1		AG SENE	,AG_RECV and			
		1			e to be part of			
				your proj				al –
		Press F1 to get Help.		,	ACCON-S7-NET NUSS	(1801)	-	亅
si l		Press F1 to get Help.		9	HCCON-57-NET NEUSE	o(mer)	1. 1	112
14 4 DIN 1: Error 2 Info 3 Cross-references 3	4: Address info. À 5: Mr	odify λ 6:Diagnostics λ 7:C	orr					
	~	, , , , , , , , , , , , , , , , , , , ,			-			
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11					PROFIBUS-DP sla	wes for SIMAT	TIE S7 M7 and	IC7 E
					(distributed rack)			_

Program in the S7 plc.

AG\_SENDand AG\_RCV can be found in "Libraries - Simatic\_NET\_CP - CP-300 - (FC5,FC6)"

TON can be found in "Libraries - Standard library - System Function Blocks - (SFB4)"

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🕰 LAD/STL/FBD - [DB111 "modbus_data" TEST3:	5_OUD_modbusservLW\SI	MATIC 300(1)\CPU 315	5-2 DP\\DB111]
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x			
2			
[4 4 ▶ ▶] 1: Error 2: Info 3: Cross	s-references 👌 4: Add	ress info. À 5∷ Mo	odfy $\lambda$ 6: Diagnostics $\lambda$ 7: Comparison /
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Press F1 to get Help.			offline Abs < 5.2 Insert
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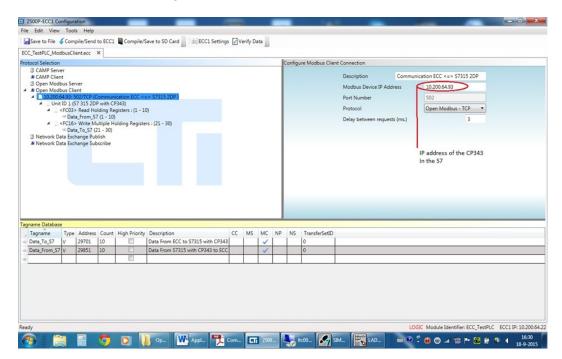
The "REGISTER\_DB" you have to create and in this example we use one that has an array of 40 integers.

At this point you have the possibility to test the Modbus communication to the S7 PLC by using a Modbus master simulator software tool like for example Modscan 32 or Modbus Poll. These simulation tools can be downloaded from the internet.

## **Configuring the 2500P-ECC1**

To read and write data from the S7 plc that we previously configured to emulate a Modbus TCP server we need to configure the ECC as a Modbus TCP client and add a Modbus read and write request.

Add a Modbus client connection to the S7 PLC. Use the IP address of the CP343/443 card to configure the Modbus Client connection.



## Add a Modbus Unit and Read request.

tocol Selection				Config	ure Modbus Clie	int Request			
U CAMP Server									
CAMP Client     Open Modbus Server						Description	Data received from S7		
A Open Modbus Client						MODBUS Request	<fc03> Read Holding Read</fc03>	gisters	
<ul> <li>10.200.64.93: 502/TCP (Communication ECC &lt;</li> <li>Unit ID 1 (S7 315 2DP with CP343)</li> </ul>	> \$7315 2DP )				1	Modbus Address		(1)	
FC03> Read Holding Registers : (1 - 1	5					Device Timeout (ms.) 3000	No. of Trials	1	\
Data_From_S7 (1 - 10) < <fc16> Write Multiple Holding Register</fc16>	er - (21 - 20)					Activation Method			Beware of
- Data_To_S7 (21 - 30)	15 : (21 * 30)					Periodic O T	riggered On Change		Offset!!
Intervention Network Data Exchange Publish Intervention Network Data Exchange Subscribe						Period (ms) 1000	On Error Period (ms)	3000	
						Assign Tagname to Modbus	Request Status		
						Activation Status	Tagname:	Ŧ	
						Error Status	Tagname:		
						Last Error Status	Tagname:	Ψ.	
name Database Tagname Type Address Count High Priority Data_To_57 V 29701 10 □ Data_From_57 V 29851 10 □	Description Data From ECC to \$7315 with CP343 Data From \$7315 with CP343 to ECC	3		NS	TransferSetID 0				
Data_From_57 V 29851 10	Data From 5/315 with CP343 to ECC	-	 ~		0				
						-			
									LOGIC Module Identifier: ECC_TestPLC

Add a Tagname out of the "Tagname Database" in this memory area the data read from the S7 PLC will be stored.

		-					1000			- 0 ×
file Edit View Tools Help										
Save to File 🞸 Compile/Send to ECC1 📱 Compile	e/Save to SD Card 📄 💷 ECC1 Setting	s 🔽 Ve	erify Da	ita						
ECC_TestPLC_ModbusClient.ecc 24										
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U CAMP Server					- 1			Tagname	Data_From_S7	
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<ul> <li>10.200.64.93: 502/TCP (Communication ECC</li> <li>Unit ID 1 (S7 315 2DP with CP343)</li> </ul>	<=> \$7315 2DP )				- 1			Туре	v	
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Tagname         Type         Address         Count         High Priori           Data_To_S7         V         29701         10         Image: Count Priori           Data_To_S7         V         29701         10         Image: Count Priori           Data_From_S7         V         29851         10         Image: Count Priori	Data From ECC to \$7315 with CP343		MS	~	NP		0			
Tagname         Type         Address         Count         High Priori           Data_To_S7         V         29701         10         Image: Count Priori           Data_To_S7         V         29701         10         Image: Count Priori           Data_From_S7         V         29851         10         Image: Count Priori	Data From ECC to \$7315 with CP343		MS	~	NP		0			
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Tagname         Type         Address         Count         High Priori           Data_To_S7         V         29701         10         Image: Count Priori           Data_To_S7         V         29701         10         Image: Count Priori           Data_From_S7         V         29851         10         Image: Count Priori	Data From ECC to \$7315 with CP343		MS	~	NP		0		LOGIC Module Identifier: ECC_TestPLC ECC	. IP: 10.200.64.

# Add a Modbus write request.

er et tr. ( 2/1CP (Communication ECC <=> 57315 2DP) 2/35 2DP with (P243) Read Holding Registers : (1 - 10) From 57 (1 - 10) Write Multiple Holding Registers : (21 - 30) To 57 (21 - 30) Write Multiple Holding Registers : (21 - 30) To 57 (21 - 30) Write Multiple Holding Registers : (21 - 30) To 57 (21 - 30) Write Multiple Holding Registers : (21 - 30) To 57 (21 - 30) Write Multiple Holding Registers : (21 - 30) To 57 (21 - 30) Write Multiple Holding Registers : (21 - 30) Activation Method Period (ms) 1000 On Error Period (ms) 3000 Consistency Autign Tagname to Modbus Request Status activation Status Tagname Error Status Tagname Address Court High Priority Description 2 M MC NP NS TransferSetD 2 M MC NP NS TransferSetD 0 M	election				lo	Configu	re Modbus Clie	ent Request			
er et	/IP Server										
Address Court High Priority Description 201 201 201 201 201 201 201 201 201 201	4P Client In Modbus Server				- 1						
7315 ZDP with CP343)         Read Holding Registers: [1 - 10]         ,From, 57 (1 - 10)         ,From, 57 (1 - 10)         mage Lubian         mage Fubian         ange Fubian         ange Subscribe         On Error Period (ms)         3000         On Error Period (ms)         3000         Activation Method         @ Period (ms)         0.00         On Error Period (ms)         3000         Consistency         Assign Tagname	en Modbus Server				- 1			MODBUS Request	<fc16> Write Multiple H</fc16>	olding Regi 💌	
Read Holding Registers (1.1 10) From \$7 (1.1 0) Write Multiple Holding Registers (21.50) ange Publich ange Subscribe		ECC <=> \$7315 2DP )			- 1		1	Modbus Address		21	λ
From 57 (1 - 10)       Activation Method	Unit ID 1 (S7 315 2DP with CP343	(1 - 10)			- 1			Device Timeout (ms.) 3000	No. of Trials	1	1
Te_ST (21 - 30) ange Publish ange Subscribe Subscribe Address Court High Priority Description 29701 10 CC MS MC NP NS TransferSetID 29701 10 Data from ECC to ST315 with (P343	Data_From_S7 (1 - 10)				- 1			Activation Method			Beware of
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Address         Count         High Priority         Description         CC         MS         MC         NP         NS         TransferSetID           29701         10         Data from ECC to 57315 with CP343         V         0         0					- 1				-		
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29851 10 Data From \$7315 with CP343 to ECC 🗸 🖌 0	Jatabase				NP	NS		1			
				1			0				
	o_S7 V 29701 10	Data From \$7315 with CP343 to ECC									
	atabase		3	1		NS	0			_	

Add a Tagname out of the "Tagname Database". The contents of this memory area will be written to the S7 PLC.

ile Edit View Tools Help					-		1.00	-	-		- 0 ×
Save to File 🧳 Compile/Send to ECC1 📱 Con	npile/Save to SD Card 📄 💷 ECC1 Setting	s 🔽 Ve	erify Dat	ta							
ECC_TestPLC_ModbusClient.ecc #											
rotocol Selection					М	lap Tagna	ne data to Modb	us Request			
CAMP Server     CAMP Server     CAMP Clines     Copen Modbus Server     Copen Modbus Server     Copen Modbus Client     Libox Client     Libox Light     Copen Modbus Client     Libox Light     Copen Modbus     Copen Copen Copen     Copen Copen Copen Copen     Copen Copen Copen Copen     Copen Copen Copen Copen Copen     Copen Copen Copen Copen Copen Copen     Copen	(1 - 10)							Tagname Description Type Address Count	Data_To_\$7           Data From ECC to 1           V           29701           10	57315 w	
agname Database Jagname Type Address Count High P		cc	MS		NP	NS Tri	nsferSetID				
D . T CT L. LANTAL LAD .	Data From ECC to 5/315 with CP34:	1		~							
Data_To_S7 V 29701 10	Data From \$7215 with CD242 to 500					-					
Data_To_S7 V 29701 10 E Data_From_S7 V 29851 10 E				1		0					

Transfer the configuration to the 2500P-ECC1 module

## Test the communication

\_8× 505 WorkShop - [ DATA1 - 1PLCA\_BAK001 (Online)] ភ្នា ... Bestand Row 1 2 3 4 5 6 7 ×, ¢. V29701 V29702 
 III UI6 02:35:33.184 PM 2015-09-19
 Success

 12 U16 02:35:33.106 PM 2015-09-19
 Success

 0 U16 02:35:33.106 PM 2015-09-19
 Success

 0 U16 02:35:33.106 PM 2015-09-19
 Success

 0 U16 02:35:33.106 PM 2015-09-19
 Success
 Organ the Fa V29703 V29704 B. 84 
 0.016
 (02:35:33.106 FM 2015-05:19
 Success

 0.016
 (02:35:33.106 FM 2015-06:19
 Success

 0.016
 (02:35:33.106 FM 2015-06:19
 Success

 0.016
 (02:35:33.106 FM 2015-06:19
 Success

 0.016
 (02:35:03.106 FM 2015-06:19
 Success

 0.016
 (02:35:33.106 FM 2015-06:19
 Success
 V29705 V29706 V29707 Do h 8 V29708 (iii) 8 V29709 V29710 Afb Doc Mu Vide 10 11 12 13 14 15 16 17 w i 10 words Send to S7 PLC through the ECC 
 644 U16
 62.36.33 106 PM 2015-00-15
 Success

 9427 U15
 62.25.33 106 PM 2015-00-15
 Success

 0 U15
 62.25.33 106 PM 2015-00-15
 Success

 0 U16
 62.25.33 106 PM 2015-00-15
 Success

 1 U16
 62.25.33 106 PM 2015-00-15
 Success

 1 U16
 62.25.33 106 PM 2015-00-15
 Success

 1 23 U16
 62.25.93 106 PM 2015-00-15
 Success
 /29651 en la /29852 /29653 1 /29854 29655 18 19 20 21 22 23 24 25 26 27 28 29656 I Com /29057 ords Received from S7 PLC through the ECC 10 w, • 505 WorkShop - [ DA... E 8 E @ 9 9 8 8 4 14:35 Z 4 Microsoft Excel · NC Right # Start @ 3 S- 1 . 💽 H.. 🐨 A.. 🥥 m. -9 0 e 64 0 2 0 4 10 1 10 1 1 1 

Data window in the CTI PLC with the Configured communication memory area.

Data window in the S7 PLC with the Configured communication memory area.

ddress	Symbol	Display format	Status value Modify value	
08111.D6W 0	*modbus_data*.modbusregister[0]	DEC	16694	
08111.D6W 2	*modbus_data*.modbusregister[1]	DEC	9437	
D8111.D8W 4	*modbus_data*.modbusregister[2]	DEC	0	
6111.DBW 6	*modbus_data*.modbusregister[3]	DEC	0	
6111.D6W 8	*modbus_data*.modbusregister[4]	DEC	0	17 and a second backs 100 and writes
08111.D6W 10	"modbus_data".modbusregister[5]	DEC	0	S7 modbusregisters read by the ECC and written into the V29851-V29860 from the CTI PLC
D8111.D6W 12	2 *modbus_data*.modbusregister[6]	DEC	0	THE OF TERMANAL TRADE OF THE
08111.06W 14	* "modbus_data".modbusregister[7]	DEC	0	
08111.DOW 10	5 *modbus_data*.modbusregister[8]	DEC	0	
D8111.D6W 18	3 "modbus_data".modbusregister[9]	DEC	0	
	"modbus_data".modbusregister[20]	DEC	11	
	2 "modbus_data".modbusregister[21]	DEC	12	
	* "modbus_data".modbusregister[22]	DEC	0	
	5 *modbus_data*.modbusregister[23]	DEC	0	
	3 "modbus_data".modbusregister[24]	DEC	0	57 modbusregisters written by the ECC from the
	1 *modbus_data*.modbusregister[25]	DEC	0	contense of memory area V29701-V29710 in the CTI
	2 *modbus_data*.modbusregister[26]	DEC	0	PLC
	* modbus_data*.modbusregister[27]	DEC	0	
	5 "modbus_data".modbusregister[28]	DEC	0	
DB111.DBW 58	*modbus_data*.modbusregister[29]	DEC	99	

Webpage of the ECC showing the active Modbus client connection to the CP343 in the S7 PLC.

2500P-ECC1 Ethernet Co	mmunications Coprocessor - Internet Explorer	_ <i>8</i> ×
🕒 🝚 💌 http://10.3	00.64.22/ActiveConnections	
File Edit View Favo	rites Tools Help	
	2500P-ECC1 Ethernet Communications Cop	rocessor
Sat Sep 19 2015 15:12:22	Active Communication Sessions	
	Module IP: 010.200.064.022         Active Communication Sessions         Report Time:Sat Sep 19, 2015         15:           Type         Fort State         Key         Ip Address         Sends         Receives         Connected Since	
Main Menu		15:11:58.569 15:11:58
Event Loo		
Product Information	Active connection with the S7 PLC	
CP/IP Statistica		
Ethernet Port Statistics		
Active Communication		
Sessions		
Communication Sessions		
History		
Host Controller Data Cache		
Statistica		
Error Code Descriptions		
Switch Statistics		
CAMP Server Statistics		
Display All Statistics		
Product Support		
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Online diagnostics of the CP343 showing the connection with the ECC.

5110					-	<u>•</u>	
NCM 57 Diagnostics - C	P 343-1 0/4 3 ONLINE				रा	Eind	ntini
Diagnostics Operating Mode					-	Brofile: Standard	
	기반[종]					PROFIBUS DP	
	Connina: Connection status: Receive status: Send status: Local port Partner port. Statistics Messages soft succe Messages and send succession Received messages:		10.200.64.22 23522 0 47054	Connection established with the 2500P-ECC1		Benote the second	
CPU 315-2 DP 6ES	7 315-2AF03-0AB0	Close		Help	-1		
	7 343-1EX11-0XE0	V2.0 3 256 256			=1		
Bak CP SHOT	343-IEATI-GREU	Y2.0 3 206			- 1		
					- 1		
					=]	PROFIBUS OP slaves for SIMATIC S7, M7, and rack)	d C7 (distributed Es

# Example of this communication implemented on the factory floor of a malting plant

The communication has also been tested and running live in a malting plant with 2500P-ECC1 and S7416 with CP443 as shown in the next screenshots. The S7 PLC is situated in the utility area and is on a different VLAN than the ECC1.

EZ_Slave07 - Internet				1			_ @ X
	135.100.10.114/Portal1000.h avorites Tools Help	tm	P 🛃 🔄 EZ_Slave07	×			6 1 0
File Edit View F	avorites Tools Help						
SIEMENS	EZ_Slave07					<del>66*</del> 13:52	English 🗸
SIMATIC S7 CP	dentification						
• Start page							
Identification	Identification: Plant designation:						
Rack configuration	Location identifier.						
Diagnostic buffer	Serial number: Order number:	VPAN470128 6GK7 443-1EX20-0XE0					
Industrial Ethernet	Version:						
PROFINET IO	Hardware: Firmware:						
Configured Connections							
IP access protection							
Media Redundancy							
Redundancy							
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Webpage CP443 with the same modbus configuration.

# Webpage CP443 with the same modbus configuration IP from CP443 = 135.100.10.114, 2500P-ECC1 = 10.200.64.26

EZ_Slave07 - Inter	net Explorer									_ 8 X
🕒 🗢 🥃 http	p://135.100.10.114/Porta	al6002.htm				×				6 6 6
File Edit View	Favorites Tools H	Help								
SIEMENS	EZ_Slave	e07								inglish 🔽
SIMATIC S7 CP	Configured Co	nnections								
+ Start page	ISO-Transport ISO	on TCP TCP								
Identification	Conn. No. 64	Conn. Name ModbusComm_Mouter	LPLCF	Partner IP address 10.200.64.26	Loc 502	al port	Partner port 58617		Connection S established	tate
Rack configuration	· · · · · · · · · · · · · · · · · · ·									
Diagnostic buffer										
Industrial Ethernet										
PROFINET IO										
Configured Connections										
P access protection										
Media Redundancy	Conn. No.: 64									
Recuricancy	Statistics									
	Operating Mode:			Send/Receive						
	Messages sent succe			4456						
	Messages not sent s			0						
	Received messages:			8918						
🎝 Start							D 😽 🗾	55	io = 1₽	15:56 19-9-2015

#### Webpage 2500P-ECC1 showing Modbus communication with the CP443.

File Edit View Favor		Help									
	2										
	2										
		-	-		-						
		50	0P-1	=0	<b>C1</b>	Ethernet	Com	munica	itions Cop	roces	sor
11 Sec 10 2015 15 51 20											
ALC:											
at bep 10 2010 10:01:20	Active	Cor	nmur	nicat	tion S	sessions					
	Module IP: 010.200.064.026 Active Communication Sessions Report Time:Sat Sep 19, 2015 15:52:33.313										
Main Menu	Type		Port S		Key	In Address	Sends	Receives	Connected_Since		Last_R
and a state of the	1 MB_M 1 MB_S		502 502	5	337	135.100.10.114	3139533 715002	3139532 715002			
Event Log		TCP	502	5	332	10.200.64.51	1033628	1033628			
Vent Log	1 BSub	TCP	9000	5	5	10.200.64.24	5812676	5812676			
	2 BSub	TCP	9000	5	4	10.200.64.23	6392588	6392588	06/16 10:50:06.216		
Product Information		TCP	9000	5	3	10.200.64.21	4625604	4625604			
			9000	5	18	10.200.64.24	4573578	4573578			
CP/IP Statistics	2 BPub		9000		15	10.200.64.21	4573581	4573581	06/16 10:50:03.970		
	3 BPub	TCP	9000	5	8	10.200.64.23	4573584	4573584	06/16 10:50:03.370	15:52:32.160	15:52:
Ethernet Port Statistics											
anemet Port Stabsocs											2
Contraction of the second second									16 and CP443 running live	e in Malting Plan	t.
Active Communication							Notice that 250	OP-ECC1 and CP4	43 are on different Vlans.		
Sessions											
Communication Sessions											
fistory											
lost Controller Data Cache											
Statistics											
NUMPER P											
Error Code Descriptions											
Switch Statistics											
CAMP Server Statistics											
Display All Statistics											
naprat mit standslich											
and the second se											
Product Support											
ttp://10.200.64.26/ActiveCo	onnections										>
	-	6							iii 🕼 🛄 🗗 👪 🔝 🕷		

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